

"Leader of the Pack"

7202 SE International Court P.O. Box 3404, Bartlesville, OK 74006 918-333-2000 1-800-260-9950 918-333-2004 Fax

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Replacement Liner Instructions-

Husky Portable Containment has designed a new more user friendly Drain Tube. Instead of our D-Ring and Frame Hook design we have gone to a buckle design. This new drain is much easier to release and is designed so the sleeve or tube must drape over the frame and buckles to the inside of the liner. There is no way that this drain design will leak water. The old rope design is a perfect example of what not to do.

If you currently have a Husky frame with the hook on the inside of the frame that hook will need to come completely off before installing your new liner. The aluminum frames have a screw in a hook, that can just be unscrewed but the steel frames have a hook that is welded to the frame and these hooks must be cut off. Be absolutely sure there are no sharp edges or areas after cutting off the old hook before installing the liner.

Follow standard Liner Replacement Instructions for actual re-lacing of the liner.

Sincerely,

Husky® Portable Containment

"The Leader of the Pacl"



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LACING INSTRUCTIONS -

You can start lacing your liner on any side of the tank staying away from the drain tube and uprights.

- 1. Start by wraping the rope around the frame once and tie a single knot leaving 6" 8" of rope left over after the knot. This will be used to crimp to the finished end when completed. See figure 1
- 2. Start lacing the rope over and under the frame through the grommets keeping the rope fairly tight.
- 3. When you come to a corner, wrap the rope around the corner upright one revolution then continue to the next grommet. If you were lacing from inside to outside then go outside to inside after the corner. There is no right or wrong direction to start but when you come to a corner you will switch directions. See figure 2
- 4. When you come to the last open grommet (back to the start) wrap the rope around the frame once and tie a single knot. Do not crimp the rope at this time.
- 5. Go to the start area and pull the rope tight, every other grommet or so, all the way around the tank not allowing any slack in the rope. When you get to the finish area retie the knot and pull the start end and finish end of the rope to be parallel with each other and crimp together using the supplied wire clamps. This can be done with a good set of pliers.

Cross ropes are positioned near the center of each side of the tank and will extend from one side to the other for frame support.

- 1. There are two cross ropes per side or four per tank. The cross ropes should be approximately two feet apart.
- 2. Feed the rope through a grommet approx. one foot off the center of the side and wrap around the frame once tying a single knot leaving 4" 6" remaining after the knot. Then pull the rope towards the center of the tank running parallel with the cross rope and crimp with wire clamps. Make sure the rope is taught before crimping the opposite side. The tank will need to be fully opened when installing cross ropes.
- 3. Repeat step 2 for the remaining cross ropes



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Please check your folding frame tank for any sharp edges before installing your new liner. If you find sharp edges on your frame please file down the edges before installing the liner to prevent tearing the liner.

Thank you!



